



01	FORGING			3-61-088-02393	BA9413221324		540.00	653.00
					AA19332			
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE		NET WT.	GROSS WT.
					MATERIAL SPECN.		QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED. 1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES. 2. CHAMFER M/CD. SHARP EDGES 1.2 TO 1.0 AT 45°. 3. INTERNAL M/CD. CORNER RADII 1 TO 0.7 4. THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.	TYPE OF PRODUCT NAME OF CUSTOMER/PROJECT										
	<div><div>भीरत हेवी इलेक्ट्रिकल्स लिमिटेड</div><div></div></div> <div>BHARAT HEAVY ELECTRICALS LIMITED HYDERABAD</div>				<div>DRN.</div> <div>CHD.</div> <div>APPD.</div>		NAME		SIGN.	DATE	NO.OF VAR.
	UNIC			16.4.97							
	G.S.N.M.RAO			28.11.03							
<div>DEPT. PULV ENGG.</div> <div>CODE 446</div>		UNTOL. DIMS. GR. <div>℄/M/℄</div>		<div></div>	SCALE 1:5 1:2&1:2.5	WEIGHT (KG) 540.000	REF. TO ASSY DRG. 1.61.088.01019		ITEM NO. 3	NO.OF ITEMS 28	
TITLE <u>UPPER JOURNAL HOUSING</u>						CARD CODE U 01	DRAWING NO. 2-61-088-02059			REV. 05	
						SHEET NO. 01		NO OF SHEETS 01			